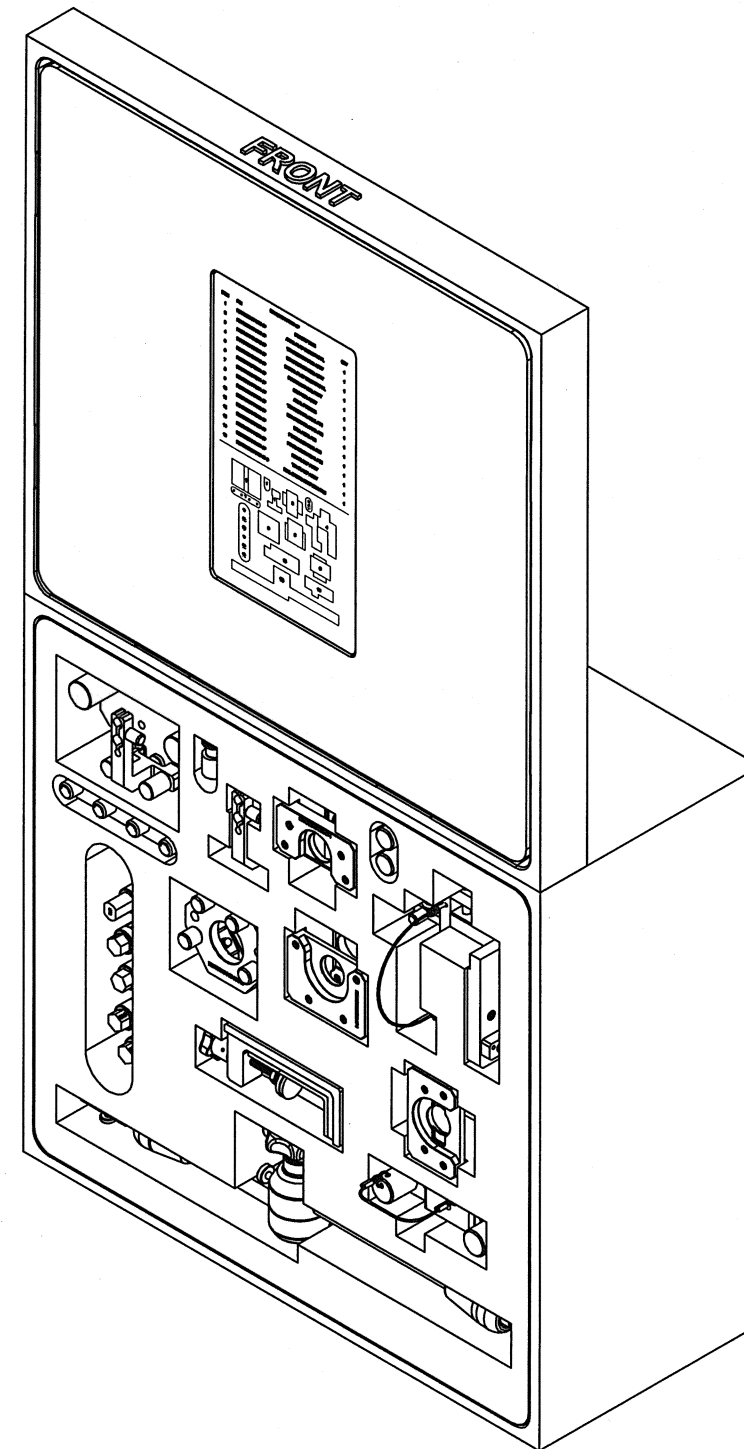


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6000G01632-6F-1	PACKAGING ASSY
-4	1	RBW6000G01632-6F-4	CONTENT PLACARD
-5	1	RBW6000G01632-6F-5	DUAL GAUGE FISSO#4445.20
6	1	RBW6000G01732-6F	AXIAL PLAY CHECK TOOL
7	1	RBW6000G04132-6F	T/R SCISSOR VISE ASSY
8	1	RBW6000G04932-6F	M/R SCISSOR VISE ASSY
9	1	RBW6000G06032-6F	RADIAL PLAY CHECK TOOL
10	1	RBW6000G03132-6F	PITCH LINK VISE ASSY
11	1	RBW6000G15231-6F	MRA VISE ASSY
12	1	RBW6000G12551-6F	AXIAL PUSHER
13	1	RBW6000G12351-6F	T/R SCISSOR AXIAL PIN
14	1	RBW6000G12251-6F	M/R SCISSOR AXIAL PIN
15	1	RBW6000G11952-6F	MRA AXIAL PIN
16	1	RBW6000G12052-6F	PITCH LINK AXIAL PIN
17	1	RBW6000G06652-6F	PITCH LINK RADIAL PIN
18	1	RBW6000G11631-6F	M/R CLAMP ASSY
19	1	RBW6000G10731-6F	T/R CLAMP ASSY
20	1	RB41011	DART PLACARD
21	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. X 0.425" LG.

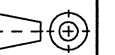


RBW6000G01632-6F M/R AND T/R PLAY CHECK TOOL KIT

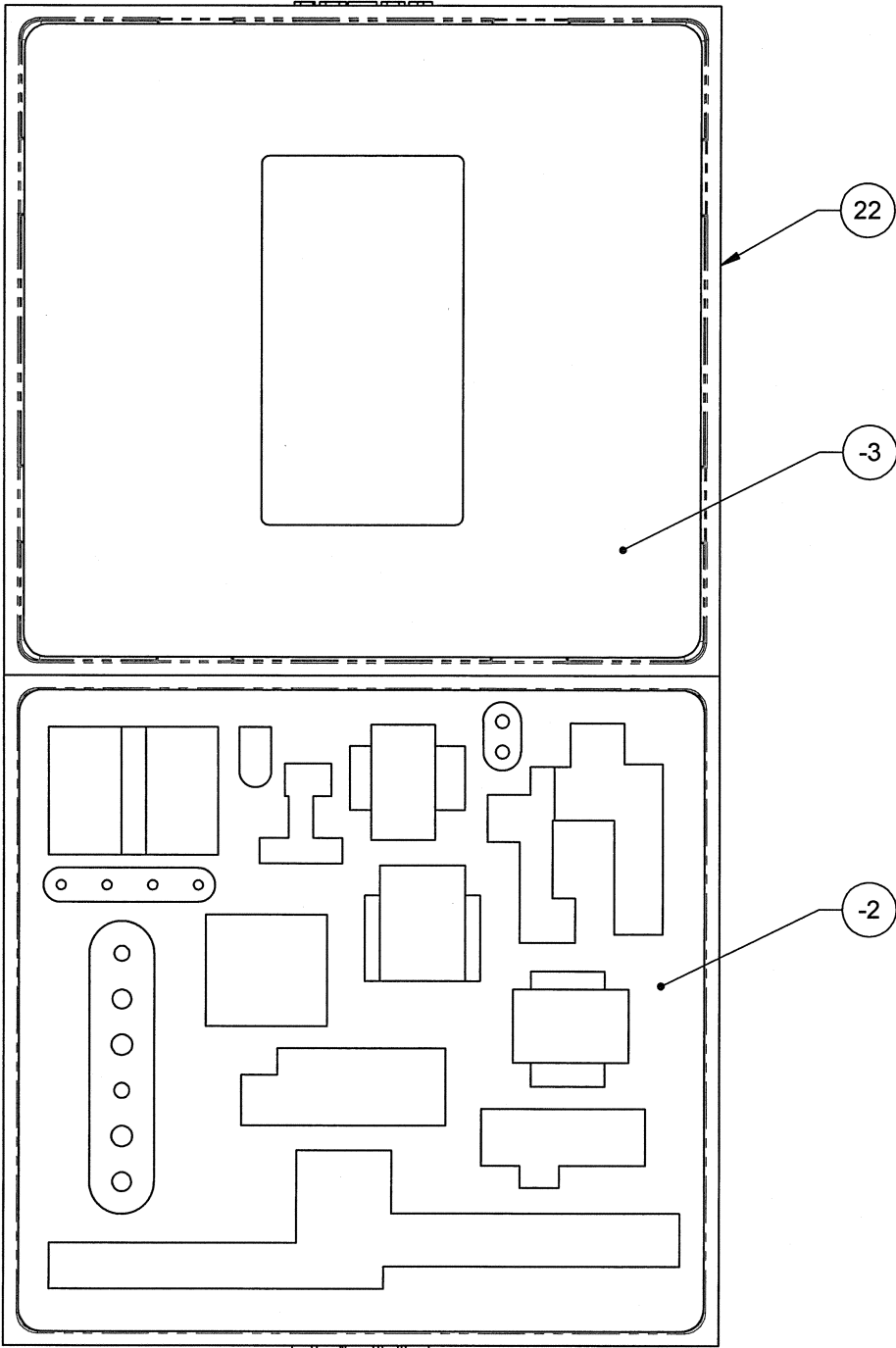
NOTES:

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: ENGRAVE THE TOOL P/N ON THE DART PLACARD WHERE INDICATED
 - 7) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS
 - 8) HOT GLUE THE CONTENT PLACARD ONTO THE TOP FOAM
 - 9) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

A	NEW ISSUE	19-864	VM	
REV.	DESCRIPTION		ECN #	BY
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	VM			
CHECKED	KPT	TOOL PART #	REV. A	
MFG. APPR.	DP	RBW6000G01632-6F	SHEET 1 OF 6	
APPROVED			TITLE	SCALE
DATE 2019-08-16		M/R AND T/R PLAY CHECK TOOL KIT	NTS	
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ITEM #	QTY	PART #	PART TITLE
-2	1	RBW6000G01632-6F-2	BOTTOM FOAM
-3	1	RBW6000G01632-6F-3	TOP FOAM
22	1	PELICAN #APP-iM2875-E	PELICAN CASE iM2875



RBW6000G01632-6F-1 PACKAGING ASSY

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6000G01632-6F	SHEET 3 OF 6
APPROVED		TITLE	SCALE
DATE	2019-08-16	M/R AND T/R PLAY CHECK TOOL KIT	NTS
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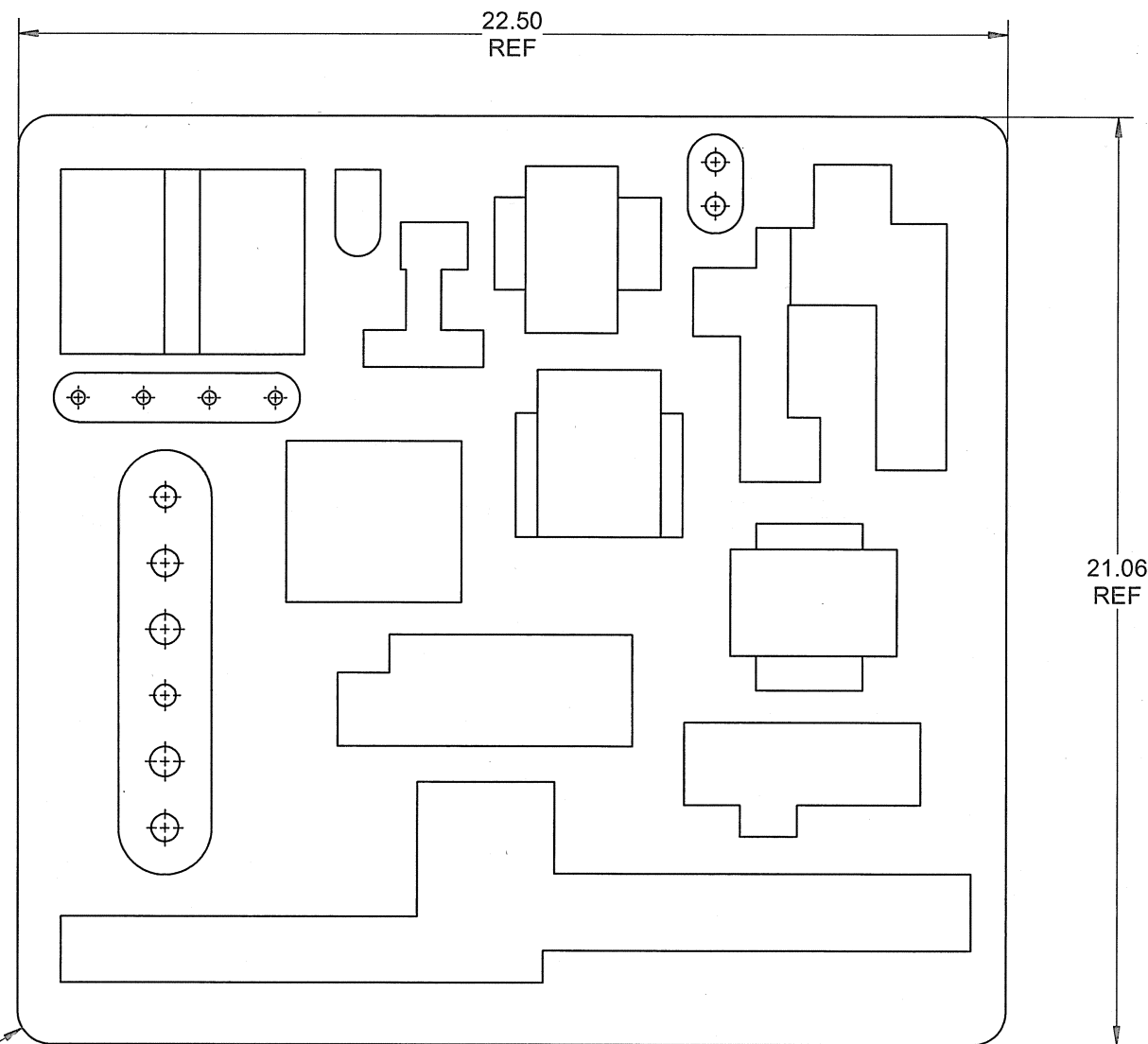
D

C

B

A

R0.75
4 PL
REF



RBW6000G01632-6F-2 BOTTOM FOAM

7

NOTES:

1) MATERIAL: BLACK ETHAFOAM 220 REF

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) IDENTIFICATION: N/A

7) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6000G01632-6F-2 REV. A.STEP

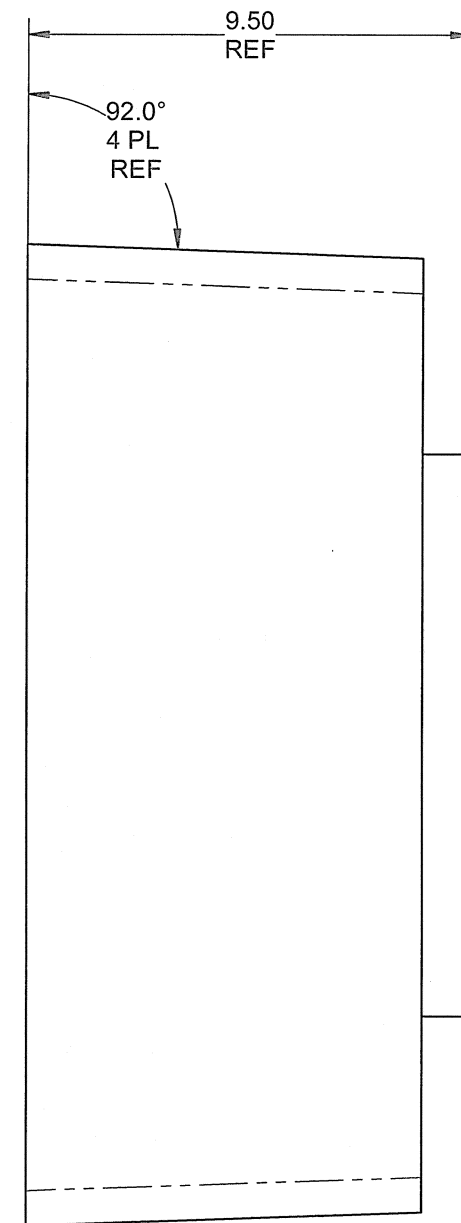
8 7 6 5 4 3 2 1

D

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DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6000G01632-6F	SHEET 4 OF 6
APPROVED	<i>WJ</i>	TITLE	SCALE
DATE	2019-08-16	M/R AND T/R PLAY CHECK TOOL KIT	NTS
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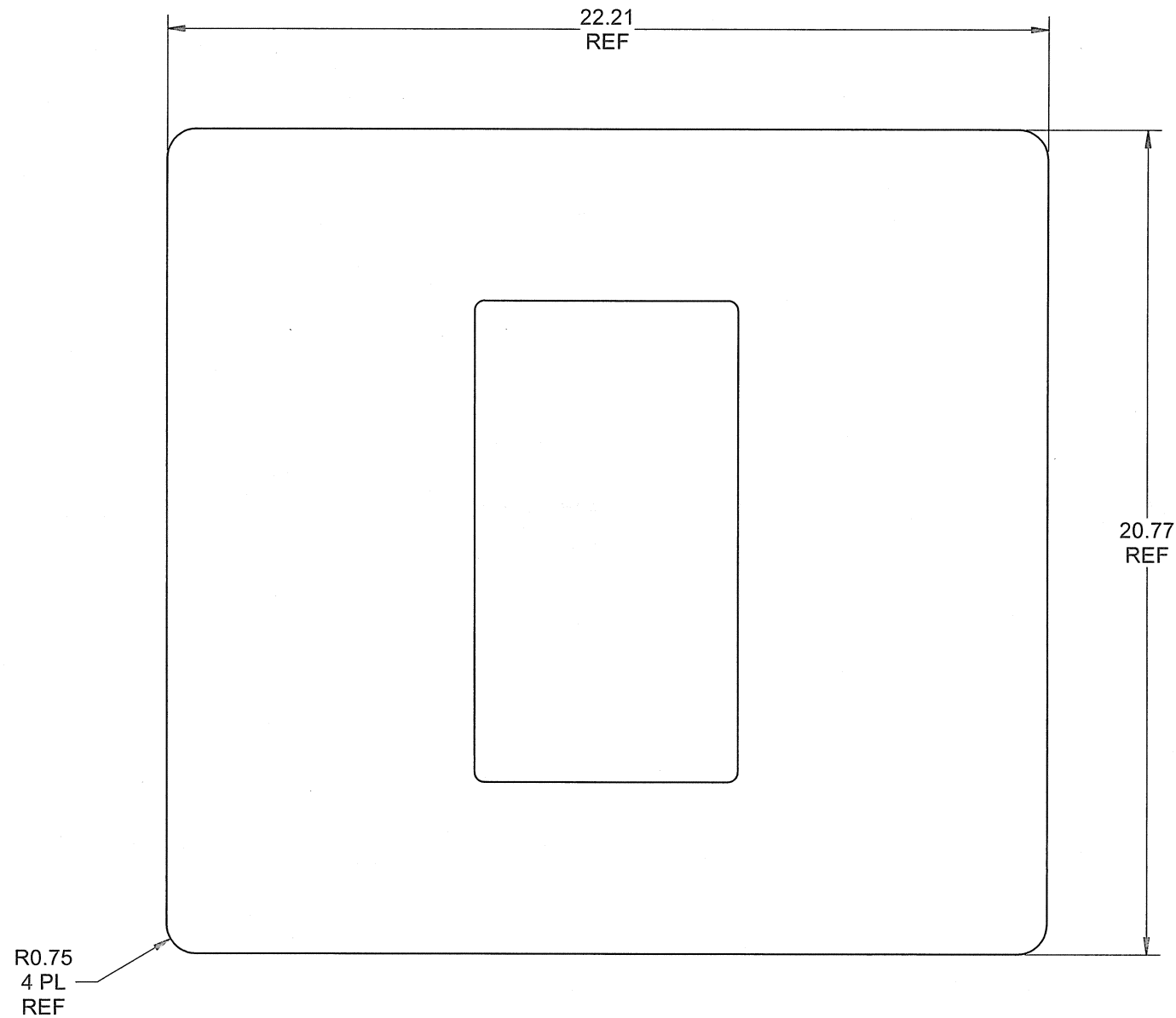
8 7 6 5 4 3 2 1

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RBW6000G01632-6F-3 TOP FOAM

7

NOTES:

1) MATERIAL: BLACK ETHAFOAM 220 REF

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

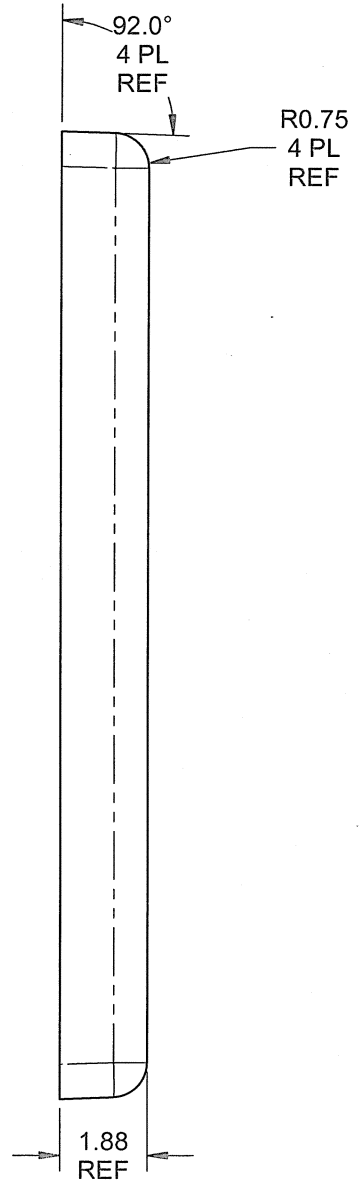
X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) IDENTIFICATION: N/A

7) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6000G01632-6F-3 REV. A.STEP



D

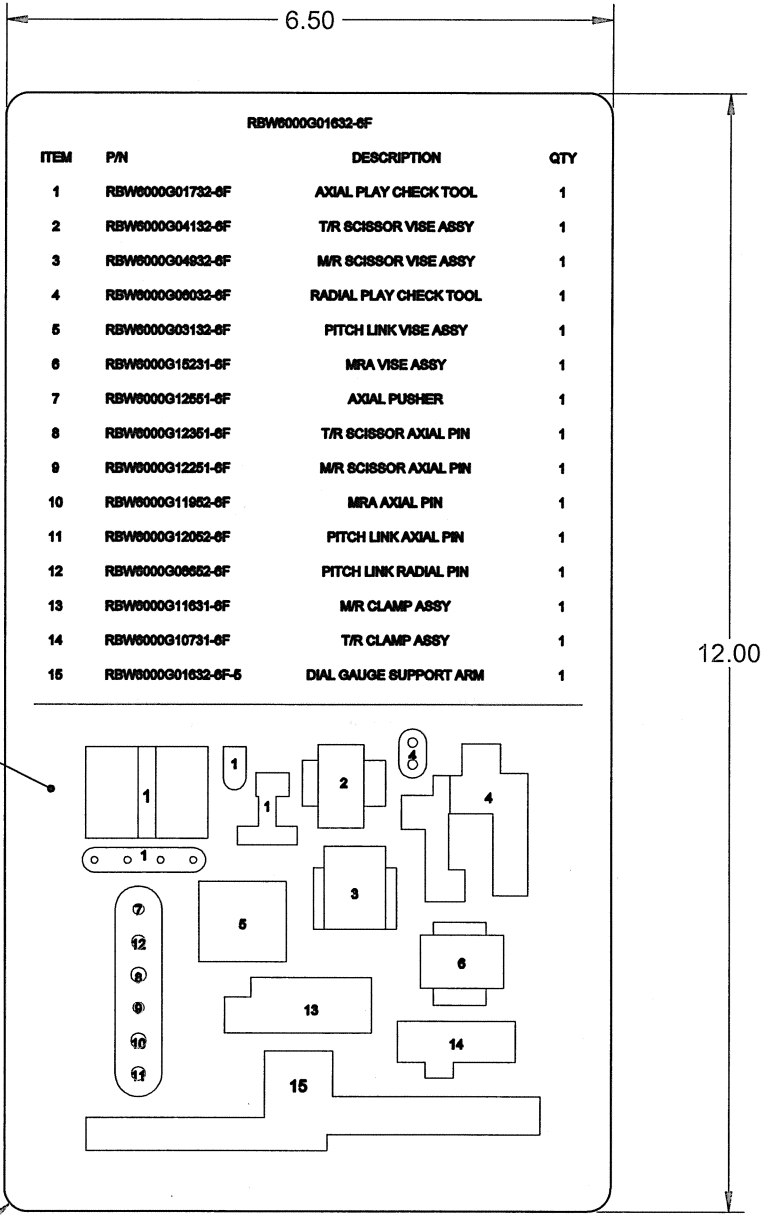
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B

A

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6000G01632-6F	SHEET 5 OF 6
APPROVED		TITLE	SCALE
DATE	2019-08-16	M/R AND T/R PLAY CHECK TOOL KIT	NTS
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8 7 6 5 4 3 2 1



RBW6000G01632-6F-4 CONTENT PLACARD

NOTES:
1) MATERIAL: JOHNSON PLASTICS #LM922402 OR EQUIV. (BLACK/WHITE MICROSURFACED IMPACT ACRYLIC 1/16" THK.)
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) IDENTIFICATION: N/A
7) BLACK BACKGROUND WITH WHITE LETTERS AND LINES
8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6000G01632-6F-4 REV. A.DXF

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6000G01632-6F	SHEET 6 OF 6
APPROVED		TITLE	SCALE
DATE 2019-08-16		M/R AND T/R PLAY CHECK TOOL KIT	NTS
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